



Surlyn® 8320

DuPont Packaging & Industrial Polymers - Ethylene Methacrylic Acid

Monday, September 21, 2020

General Information

Product Description

DuPont™ Surlyn® 8320 is an ionomer of ethylene acid acrylate terpolymer.

This polymeric material can be processed in conventional extrusion and injection equipment designed to process polyethylene and ethylene copolymer type resins, to create various shapes and sheeting.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Low Hardness	• Sodium Ionomer	• Terpolymer
Uses	• Sheet		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	• Sheet Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.952		ASTM D792
Density	0.950	g/cm ³	ISO 1183
Melt Mass-Flow Rate (190°C/2.16 kg)	1.0	g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.0	g/10 min	ISO 1133
Ion Type	Sodium		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield, 73°F, Compression Molded)	450	psi	ASTM D638
Tensile Strength (Break, 73°F)	2700	psi	ASTM D638
Tensile Stress (Break, 73°F)	2700	psi	ISO 527-2
Tensile Elongation (Break, 73°F)	560	%	ASTM D638
Tensile Strain (Break, 73°F)	560	%	ISO 527-2
Flexural Modulus (73°F)	4390	psi	ASTM D790
Abrasion Resistance - NBS Index	61.0		ASTM D1630
Impact	Nominal Value	Unit	Test Method
Tensile Impact Strength (73°F)	606	ft-lb/in ²	ASTM D1822
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	36		ASTM D2240
Shore Hardness (Shore D)	36		ISO 868
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	117	°F	ASTM D1525
Vicat Softening Temperature	117	°F	ISO 306
Peak Melting Temperature	158	°F	ASTM D3418
Melting Temperature (DSC)	158	°F	ISO 3146
Freezing Point			
--	100	°F	ASTM D3418
--	100	°F	ISO 3146

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Optical	Nominal Value	Unit	Test Method
Haze (250.0 mil)	26.6	%	ASTM D1003
Additional Information			
Cation Type: Sodium			

Notes

¹ Typical properties: these are not to be construed as specifications.

² Type IV, 2.0 in/min