



## SURLYN™ AM7927

### Ionomer

Description			
Product Description	SURLYN™ AM7927 is a modified ionomer of ethylene acid copolymer.		
	The resin can be processed in conventional blown film, cast film, sheet extrusion and coextrusion equipment designed to process polyethylene and ethylene copolymer type resins.		
Restrictions			
Material Status	Commercial: Active		
Typical Characteristics			
Composition	Proprietary ionomer based polymer.		
Typical Properties			
Physical	Nominal Values	Test Method(s)	
*Density ( )	0.98 g/cm³	ASTM D792	ISO 1183
*Melt Flow Rate ( 190°C/2.16kg )	11.5 g/10 min	ASTM D1238	ISO 1133
Thermal	Nominal Values	Test Method(s)	
*Melting Point( DSC )	94 °C ( 201.2 °F )	ASTM D3418	ISO 3146
Freezing Point( DSC )	72 °C ( 161.6 °F )	ASTM D3418	ISO 3146
Vicat Softening Point ( )	71 °C ( 159.8 °F )	ASTM D1525	ISO 306
Processing Information			
*Maximum Processing Temperature	285 °C ( 545 °F )		
General Processing Information	<p>SURLYN™ AM7927 is generally used as polymer modifier. Typical useage may be to improve flex durability or thermoforming properties of a material such as EVOH (ethylene vinyl alcohol). Typical blend ratios range from 10 to 30% by weight of AM7927 into EVOH. It has also been blended into Nylon 6 as a toughening agent.</p> <p>Processing conditions will be governed by the recommendations for the matrix resin (such as EVOH) into which the AM7927 will be blended.</p> <p>When blending this material into EVOH, please note that it will have an impact on the oxygen barrier properties of the EVOH. Oxygen transmission rates increase slightly. For more information on this, please contact your Dow representative for a technical brief on this matter.</p> <p>Materials of construction used in the processing of this resin should be corrosion resistant. Stainless steels of the types 316, 15-5PH, and 17-4PH are excellent, as is quality chrome or nickel plating, and in particular duplex chrome plating. Type 410 stainless steel is satisfactory, but needs to be tempered at a minimum temperature of 600°C (1112°F) to avoid hydrogen-assisted stress corrosion cracking. Alloy steels such as 4140 are borderline in performance. Carbon steels are not satisfactory. While stainless steels can provide adequate corrosion protection, in some cases severe purging difficulties have been encountered. Nickel plating has been satisfactory, but experiments have shown that chrome surfaces have the least adhesion to acid based polymers. In recent years, the quality of chrome plating has been deteriorating due to environmental pressures, and the corrosion protection has not always been adequate. Chrome over top of stainless steel seems to provide the best combination for corrosion protection and ease of purging.</p> <p>After processing SURLYN™, purge the material out using a polyethylene resin, preferably with a lower melt flow rate than the SURLYN™ resin in use. The "Disco Purge Method" is suggested as the preferred purging method, as this method usually results in a more effective purging process. Information on the Disco Purge Method can be obtained via your Dow Sales Representative.</p>		

Never shut down the extrusion system with SURLYN™ in the extruder and die. Properly purge out the SURLYN™ with a polyethylene, and shut down the line with polyethylene or polypropylene in the system.

#### FDA Status Information

SURLYN™ AM7927 resin complies with Food and Drug Administration Regulation 21 CFR 177.1330(a) - - Ionomeric resins, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (c) of the Regulation, for use only in food-contact films having an average thickness not to exceed 0.001 inch.

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#### Regulatory Information

For information on regulatory compliance outside of the U.S.A., consult your local Dow representative.

#### Safety & Handling

For information on appropriate Handling & Storage of this polymeric resin, please refer to the material Safety Data Sheet.

A Product Safety Bulletin, material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your Dow representative.

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- b. use in cardiac prosthetic devices regardless of the length of time involved ("cardiac prosthetic devices" include, but are not limited to, pacemaker leads and devices, artificial hearts, heart valves, intra-aortic balloons and control systems, and ventricular bypass-assisted devices);
- c. use as a critical component in medical devices that support or sustain human life; or
- d. use specifically by pregnant women or in applications designed specifically to promote or interfere with human reproduction.

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